Since its founding in 1891, Acme Brick has continually advanced the art and science of providing affordable, sustainable, enduring, and beautiful product choices for America’s homeowners, builders, contractors, institutions, and businesses.

Acme Brick Tile & Stone traces its roots back to 1964 and is a leader in providing builders, architects, designers, and contractors with a wide range of excellent products. At more than 50 locations across 13 states, Acme Brick Tile & Stone offers distinctive products of superior quality, sourced from around the world and delivered with impeccable service – and at many locations, in-house design assistance. Our customers include builders, architects, designers, contractors, and DIY homeowners.

In ways large and small, Acme Brick associates work hard to provide building materials that are as good for the environment as it is for the people who build with it.
WE ARE THE SPACES WE LIVE

We are the spaces we live. Marvel Edge tells stories about authenticity and beauty, as unique as the people who live them.
A strong personality creates its own style.

Live these contemporary and timeless materials, in a harmonized use of spaces where the chromatic contrast provides a symphony of colors, details and styles.
Deserve the best and feel at ease. The effect of marble becomes the stage to live on every day, surrounded by warm, soft colors.

—A warm sensation of comfort
Freedom is choosing unexpected combinations to create spaces with a strong personality: the personality of those who live in it.

— What is contemporary is also timeless
Spaces talk about us and tell how a perfectly coordinated harmonious project reflects the refined taste of those who live there.

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**TOTAL LOOK OF PURE LUXURY**

TOTAL LOOK OF PURE LUXURY

PORCELAIN TILES

**Marvel Royal Calacatta**
Polished 75x150 cm | 29 1/2"x59"  
**Marvel Gris Supreme**
Polished 75x150 cm | 29 1/2"x59"  
**Marvel Red Luxury**
Polished 75x150 cm | 29 1/2"x59"

**Marvel Gris-Calacatta Mosaico Cubes**
Polished 36,5x36,5 cm | 14 3/8"x14 3/8"

**Atlas Plan Calacatta Royal**
Lappato Lux 162x324 cm | 63 3/4"x127 1/2"

**Trim tiles**
**Marvel Gris Supreme Battiscopa Digitale**
Polished 4,6x60 cm | 1 7/8"x23 5/8"

**Marble Edge**

11
The brightest factor of a luxurious apartment is to live as a free-spirit in these spaces, surrounded by the warmth of classic tones and unusual details of color that create a dialectical synthesis in a highly original style.
THE POWER OF A SPECTACULAR MARBLE EFFECT IS EXPRESSED IN THE CONTRASTING COLORS OF THE DETAILS, PROVIDING A STRONG IMPACT TO HIGHLIGHT THE WHITE OF THE BACKGROUND.
HOME IS WHERE EVERY STORY BEGINS

The polished glossy surface finish, surprisingly brilliant and bright, features slight irregularities typical of natural marble.
Precious and timeless brilliance

FEELING AT HOME IN THE LUXURY OF WELCOMING SPACES, TO ENJOY EVERY DAY IN A VISION OF HARMONY WHERE THE NATURAL CALACATTA MARBLE INTENSIFIES LIGHT AND EMPHASIZES COLOR.
A WARM FEELING OF INDULGENCE AND EXCLUSIVITY
A bathroom is a temple of intimacy, a private space full of potential, for pampering, basking in luxury and the indulgence of exclusivity.

---

**PAMPERING SANCTUARY**
THE RICHNESS OF THE SURFACES ENCOMPASSES ALL FURNISHING ELEMENTS, WHERE THE WASHBASIN AND BATH TUB COATING GIVE GREATER DEPTH TO THE BATHROOM, WITH TOTALLY EXQUISITE DETAILS.
THE PLEASURE OF LIVING AS YOU ARE

THE DECORATION WITH GOLD INSERTS ANIMATES THE GRACEFUL COMBINATIONS OF COLOR, PRODUCING AN OVERALL SENSE OF HARMONY.
True luxury is to enjoy a space of beauty that genuinely makes us feel privileged to live in it day by day.
Broad palette of colors

Red Luxury across an entire wall is a vibrantly bold choice that can transform a simple corridor into pure scenography.
The polished mirror finish of the tiles emphasizes their graphic perfection.
THE GOLDEN INSERTS FURTHER ENRICH THE ALREADY SPLENDID SURFACE OF THE MARBLE EFFECT TILES, CONFERRING A SENSE OF LUXURY AND EXCLUSIVITY TO EVERY ROOM.
The enchantment of these spaces welcomes to an exclusive world where we feel we belong. Fashion and design, quality and style become a single, timeless element.
When shopping, wishes come out of their setting. An evocative ambience is the ideal scenery to arise a feeling of luxury, a sense of belonging and being part of a privileged group, of welcome and of enjoyment.
Genuine artistic essence

AGATA AZUL is inspired by a precious gem found in nature with fascinating concentric multi-colored shading. Imbued with the ideal colors for decorations with an artistic impact.

Marvel Royal Calacatta Polished 75x150 cm
Marvel Agata Azul Polished 75x150 cm
Marvel Gold Onyx Polished 75x150 cm
Perfection in the combination of colors among the different precious materials.
The expressive power of combining bold colors with the intensity of the backgrounds creates a visual and original total look, embracing both surfaces and impressive furnishing.

TOTAL LOOK IN AMAZING COLORS
The lobby of a luxury hotel projects us into a world of privilege where we feel we belong, granting a unique and one-in-a-lifetime experience of hospitality.
Many different chromatic tones combine to produce a unique setting that can delight us with its pure originality.
Creative harmony

THE CHROMATIC PERMUTATIONS REVEAL ALL THEIR POTENTIAL THROUGH THE CLEVER USE OF DIFFERENT TONALITIES, CREATING MODERN AND TREND-SETTING SPACES.
The elegance of marble meets technological excellence to address the needs of a hospitality project.

- Visual continuity

Formats and materials that can be used in any setting create a coordinated look for counter and coffee table tops, infusing the charm of replication marble to every setting.
When we enter a luxury hotel, we want to feel special.
HIGHLY GLOSSY POLISHED SURFACES REFLECT THE RICH EFFECT OF ONYX WITH ITS EXQUISITE DEEP MARBLING, EXPANDING THE PERSPECTIVE OF THE LOCATION.

— Iconic luxury
Rediscover ourselves, surrounded by beauty. After a busy day, we deserve the best.
THE WIDE RANGE OF WALL CLADDINGS GIVES DESIGNERS AND ARCHITECTS THE GREATEST FREEDOM IN HOW THEY DECORATE THE SPACES.

Highly practical wall tiles for bathrooms that are easy to clean and maintain.
AN EXCLUSIVE SPACE WHERE ALL BATHROOM ELEMENTS, THE SHOWER, VANITY AND BATHTUB ARE PERFECTLY IN BALANCE.

A COMPLETE SPACE TO LIVE IN
— Precious teardrops

THE SPLENDOR OF MARBLE IN A CLASSIC DECORATIVE TEARDROP MESH-BACKED ELEMENT CREATES SPECTACULAR SETTINGS WITH A TIMELESS CHARM.
A SPECIAL DINNER

Marvel Gris Supreme Polished 75x150 cm | 29 1/2” x 59”

Marvel Royal Calacatta Polished 75x150 cm | 29 1/2” x 59”

Marvel Agata Azul Polished 75x150 cm | 29 1/2” x 59”

Porcelain Tiles
Marvel Gris Supreme Mosaico 3D Polished 30,5x26,4 cm | 12” x 10 3/8”

An elegant dinner is best enjoyed in the luxury of an unforgettable setting.
In a restaurant, the atmosphere is part of the experience, just as much as the food and service.
FLOORS, WALLS, DECORATIONS AND TABLE TOPS: EMBODYING A Meticulous Perfection, Marble is the Star of Any Area You Love Returning To.

All-marble effect

The polished glossy surface finish, surprisingly brilliant and bright, features slight irregularities typical of natural marble.

Marvel Gris Supreme Polished 75x150 cm
Marvel Royal Calacatta Polished 75x150 cm
Marvel Agata Azul Polished 75x150 cm

Marvel Edge
UNIQUE ATMOSPHERE

Food is an experience to be savored in a place where it is enjoyed best.
OBSERVING A WALL ADORNED WITH AGATA AZUL MEANS LOSING YOURSELF IN A PLAY OF QUARTZ NUANCES AND TRANSFIXING YOUR GAZE.
THE RUN OF 3D MOSAIC TESSERAE CREATES A THREE-DIMENSIONAL PLAY OF HEXAGONAL ELEMENTS, PLACING THE WALL IN STUNNING RELIEF.
TINY POLISHED TESSERAE ARRANGED IN A HERRINGBONE PATTERN WITH TOUCHES OF DIFFERENT COLORS GENERATE AN ELEGANT AND ECLECTIC MOTIF.

BEST IN TOWN

Marvel Gris Supreme Polished 75x150 cm | Marvel Agata Azul Polished 75x150 cm | Marvel Gris Supreme Mosaico 3D Polished 30,5x26,4 cm

Marvel Gris Supreme Mosaico Twill Lappato 30x31 cm
Restrooms in a luxury restaurant reflect its tone of absolute class. Taking time out in a place full of personality and serene wellbeing.

WALL TILES
- Marvel Imperial White
- Marvel Gris Clair
- Marvel Gris Supreme
- Marvel Agata Azul

PORCELAIN TILES
- New Perspectives
- Marvel Edge

NEW PERSPECTIVES
GRIS CLAIR CALLS TO MIND A TIMELESS NOBILITY WITH SOFTER TONES FROM THE GRIS SUPREME PALETTE RESCALING LIGHT AND ELEGANCE TO HIGH PROFILE SPACES.

— Noblesse oblige
LIKE BEING IN A BEAUTY SALON

THE WALL-MOUNTED MOSAIC CREATES AN ELEGANT PATTERN IN CONTRAST WITH THE ELEMENTS COVERED IN AGATA AZUL.
THE FURNISHING ELEMENTS CLAD IN AGATA AZUL CONFER STYLISIC CONTINUITY TO THE RESTAURANT, EXPANDING THE VISUAL PERCEPTION OF ELEGANCE.

"LAVISH PRIVACY"

Marvel Imperial White 40x80 cm | Marvel Gris Clair Mosaic Q 30,5x30,5 cm | Marvel Gris Clair Corner 40 1,4x40 cm | Marvel Gris Supreme Polished 75x150 cm | Marvel Agata Azul Polished 75x150 cm

Marvel Imperial White 40x80 cm | Marvel Gris Clair Mosaic Q 30,5x30,5 cm | Marvel Gris Clair Corner 40 1,4x40 cm | Marvel Gris Supreme Polished 75x150 cm | Marvel Agata Azul Polished 75x150 cm

Marvel Imperial White 40x80 cm | Marvel Gris Clair Mosaic Q 30,5x30,5 cm | Marvel Gris Clair Corner 40 1,4x40 cm | Marvel Gris Supreme Polished 75x150 cm | Marvel Agata Azul Polished 75x150 cm
Everything good in life also emerges from the designer floorings in a city villa set among plants and greenery.
A symphony of colors

THE CONTRASTING BACKGROUNDS OF RED LUXURY, IMPERIAL WHITE AND GRIS SUPREME COMBINE TO CREATE AN INTERPLAY OF COLOR AND LIGHT, ENRICHED WITH INSERTS OF NOBLE MATERIALS AND NATURAL PLASTER, RESULTING IN A PERFECT BLEND OF MATERIALS.

Practical and durable stage settings of impeccable beauty.
IMPERIAL WHITE WITH ITS DELICATE NUANCES IS A CLASSIC OF MODERN ARCHITECTURE AS THE UNIVERSAL COMPANION TO ANY COLOR. THE POSSIBILITIES ARE BOUNDLESS, ALL INFUSING ELEGANCE AND REFINEMENT TO A GIVEN SPACE.

04/04 Marvel Imperial White Polished 120x120 cm

Beauty and visual magnificence for stage settings to be enjoyed every day.
A function and classy location. Where elegance meets function. A classic is always up to date.
WITH THEIR VERSATILITY, THE EXCLUSIVE LARGE FORMAT LUXURY TILES ARE THE IDEAL SOLUTION FOR STYLISH MODERN CORPORATE BUILDINGS, WHERE BEAUTY AND EFFICIENCY COME TOGETHER IN PERFECT HARMONY.

Contemporary style

Spectacular large-format marble-effect tiles take the leading role in walls, floors and architectural furnishing elements.
A hotel lobby is like the door opening onto an exclusive stage set. The beauty of being part of a wholly magnificent setting.

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GORGEOUS SCENERY
THE VISUAL RICHNESS OF THE INTERPLAY BETWEEN GOLD ONYX, ABSOLUTE BROWN AND ELEGANT SABLE, ALL WITH A POLISHED FINISH, BRINGS THE SUMPTUOUSNESS OF A NOBLE PALACE TO THE LOBBY, WHERE EXCLUSIVITY AND LUXURY REIGN SUPREME.

The large format confers greater value to the material, opening the door to more possible applications.
Spaces designed to encourage relationships: a hotel lobby becomes a fully functional location for informal business meetings.

-- BUSINESS IS BUSINESS --
Style is everywhere

The contemporary inspiration of a marble-effect look runs through every detail of the architecture.

The extra-large tiles can be used to clad reception areas and full-height doorways, creating highly dramatic coordinated compositions of great scenic impact.

Marvel Absolute Brown Polished 120x240 cm | Marvel Bianco Dolomite Polished 120x240 cm

Marvel Red Luxury Polished 75x150 cm | Marvel Bianco Dolomite Polished 120x240 cm
Sometimes, the time spent shopping is what is spent best. The delightful sensation of having spent a totally relaxing day, surrounded by beauty.
Luxury forever

The dazzlingly reflective polished finish expands the perspective and widens spaces visually.

LOOK MARVEL TILES MEANS CHOOSING MATERIALS THAT IMPART A SENSE OF LUXURY AND DESIRABILITY TO A MODERN CLASSIC BEYOND ANY PASSING FASHION.

01 Marvel Royal Calacatta Polished 120x120 cm | Marvel Absolute Brown Polished 120x240 cm | Marvel Agata Azul Polished 75x150 cm

02 Marvel Royal Calacatta Polished 120x240 cm

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UNIVERSALLY CLASSIC

Imperial White with its delicate nuances is a classic of modern architecture as the universal companion to any color. The possibilities are boundless, all infusing elegance and refinement to a given space.

— Imperial White

It is the perfect match for:

- Elegante Sable
- Absolute Brown
- Red Luxury
- Gold Dust
- Imperial White
- Royal Calacatta
- Gris Supreme
- Agata Arabica
- Azul
- Imperial White

Marvel Edge
IT IS THE PERFECT MATCH FOR:

GRIS
SUPREME

ABSOLUTE
BROWN

RED
LUXURY

PRECIOUS AND TIMELESS BRILLIANCE

INSPIRED BY THE FINEST APUANO MARBLE, THE COMPACT WHITE OF ROYAL CALACATTA UNDERPINS THE WARMTH OF BOLD DUSTY GREY VENING SCATTERED ACROSS THE SURFACE.

— Royal Calacatta
IT IS THE PERFECT MATCH FOR:

IMPERIAL

ROYAL

CALACATTA

AGATA

AZUL

RED

LUXURY

ONYX

GRIS SUPREME

SOME COLORS ARE FOREVER

GRIS SUPREME ENEVES THE MOST PRECIOUS FINE-BRAIN MARBLES, WITH TONES FLOWING FROM GREY TO SOFT-GREY AND A PLAY OF INLAYS IN A LIGHTER TONE, THESE ELEMENTS BRING WARMTH TO HOSPITALITY AREAS AND RESIDENTIAL SETTNGS.

— Gris Supreme
IT IS THE PERFECT MATCH FOR:

ABSOLUTE
BROWN
RED
LUXURY

ELEGANCE IN ALL THE COLORS OF SAND

THE DELICATE WHITE VENIDING WEAVES AMONG THE DARK CREAM AND IVORY OF THE BACKGROUND AND CAN BE USED TO CREATE MONO-TONE AND CONTRASTING COLOR ARRANGEMENTS.

— Elegant Sable
Absolute Brown

MAGICAL SHADES

Inspired by stunning natural marble, with a dark chocolate background traced through with lighter tones of browns and creams, Absolute Brown creates a decorative effect that highlights its highly reflective surface.

It is the perfect match for:
- Royal Calacatta
- Elegante Sable
- Agata Azul
- Red Luxury
- Gold Onyx
IT IS THE PERFECT MATCH FOR:

- IMPERIAL WHITE
- ROYAL CALACATTA
- ABSOLUTE BROWN
- RED LUXURY

AN ICON OF LUXURY AND TIMELESS ELEGANCE, GOLD ONYX DISPLAYS A VARIATED COUNTENANCE WITH SHIMMERING COLORS THAT FLOW FROM IVORY WHITE AND PALE YELLOW TO HONEY TONES, REVEALING SUPERBLY CLASSY TRANSLUCENT EFFECTS THAT ARE IDEAL TO CREATE CONTRASTING OR MONO-BLOCK COLOR PATTERNS.

“ICONIC LUXURY”

— Gold Onyx
IT IS THE PERFECT MATCH FOR:

IMPERIAL WHITE
ROYAL CALACATTA
GRIS SUPREME

ABSOLUTE BROWN

GOLD OLYMPIC

SUMPTUOUS AND DEEPLY REFINED

THE PRICELESSNESS OF ARCHITECTURE GIVING WALLS AND FLOORS A BOLD IMPACT THROUGH THE DEEPNESS OF THE MARBLE EFFECT. RED SURFACE WITH WHITE VEINING AND ENRICHED BY BRECCIATED MARBLE DESIGN.

— Red Luxury
IT IS THE PERFECT MATCH FOR:

IMPERIAL WHITE
ROYAL CALACATTA
GRIGIO SUPREME
ABSOLUTE BROWN

--- Agata Azul ---

“PRICELESS NATURAL ARTWORK”

AGATA AZUL IS INSPIRED BY A PRECIOUS GEM FOUND IN NATURE WITH FASCINATING CONCENTRIC MULTI-COLORED SHADING, IMBUED WITH THE IDEAL COLORS FOR DECORATIONS WITH AN ARTISTIC IMPACT.

MARVEL EDGE

126
"WHAT IS CONTEMPORARY IS ALSO TIMELESS"

Marvel Edge

“WHAT IS CONTEMPORARY IS ALSO TIMELESS”

Marvel Edge

126

127
MARVEL EDGE PORCELAIN TILES

COLOURED BODY PORCELAIN TILES - RECTIFIED MONOCALIBER

SIZES AND SURFACES

POLISHED

<table>
<thead>
<tr>
<th>Size</th>
<th>Dimensions</th>
<th>Thickness</th>
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<tbody>
<tr>
<td>120x240 cm</td>
<td>47 1/4”x94 1/2”</td>
<td>9 mm</td>
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<tr>
<td>120x120 cm</td>
<td>47 1/4”x47 1/4”</td>
<td>9 mm</td>
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<tr>
<td>75x150 cm</td>
<td>29 1/2”x59”</td>
<td>9,5 mm</td>
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<td>75x75 cm</td>
<td>29 1/2”x29 1/2”</td>
<td>9,5 mm</td>
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<td>17 3/4”x35 1/2”</td>
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</tr>
<tr>
<td>60x60 cm</td>
<td>23 5/8”x23 5/8”</td>
<td>9 mm</td>
</tr>
<tr>
<td>30x60 cm</td>
<td>11 3/4”x23 5/8”</td>
<td>9 mm</td>
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</table>

MATT

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<th>Dimensions</th>
<th>Thickness</th>
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</thead>
<tbody>
<tr>
<td>60x60 cm</td>
<td>23 5/8”x23 5/8”</td>
<td>9 mm</td>
</tr>
<tr>
<td>30x60 cm</td>
<td>11 3/4”x23 5/8”</td>
<td>9 mm</td>
</tr>
</tbody>
</table>

ATLAS PLAN

NON RECTIFIED

<table>
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<tr>
<th>Size</th>
<th>Dimensions</th>
<th>Thickness</th>
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<tbody>
<tr>
<td>162x324 cm</td>
<td>63 3/4”x127 1/2”</td>
<td>12 mm</td>
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</tbody>
</table>

* Available in all colors
* Available in the following colors:
  - Royal Calacatta, Imperial White, Gris Supreme, Elegant Sable, Absolute Brown
  - Calacatta Royal

The glossy polished finish is suitable for residential or low-traffic commercial floors, where no anti-slip performance is required, and for walls. The polished glossy surface finish, surprisingly brilliant and bright, features slight irregularities typical of natural marble. The extraordinary brilliance and the easy cleaning of the surface are the result of in-depth research aimed at guaranteeing its durability over time. If the product is in direct contact with the outdoors, provide devices for absorbing moisture and dirt to prevent scratches.

COLOR-SHADING

<table>
<thead>
<tr>
<th>Shade</th>
<th>Imperial White</th>
<th>Elegant Sable</th>
<th>Gris Supreme</th>
<th>Absolute Brown</th>
<th>Royal Calacatta</th>
<th>Agata Azul</th>
<th>Gold Onyx</th>
<th>Red Luxury</th>
</tr>
</thead>
<tbody>
<tr>
<td>V2 Slight</td>
<td>Imperial White</td>
<td>Elegant Sable</td>
<td>Gris Supreme</td>
<td>Absolute Brown</td>
<td>Royal Calacatta</td>
<td>Agata Azul</td>
<td>Gold Onyx</td>
<td>Red Luxury</td>
</tr>
</tbody>
</table>
MARVEL EDGE  WALL TILES
WHITEBODY WALL TILES - RECTIFIED MONOCALIBER

Marvel Imperial White
50x110 cm / 19 5/8”x43 1/4”

Marvel Imperial White
40x80 cm / 15 3/4”x31 1/2”

Marvel Royal Calacatta
50x110 cm / 19 5/8”x43 1/4”

Marvel Royal Calacatta
40x80 cm / 15 3/4”x31 1/2”

Marvel Elegant Sable
50x110 cm / 19 5/8”x43 1/4”

Marvel Elegant Sable
40x80 cm / 15 3/4”x31 1/2”

Marvel Gris Clair
40x80 cm / 15 3/4”x31 1/2”

Marvel Absolute Brown
40x80 cm / 15 3/4”x31 1/2”

WHITEBODY WALL TILES DECORS

Marvel Imperial White
30,5x30,5 cm / 12”x12”

Marvel Royal Calacatta
30,5x30,5 cm / 12”x12”

Marvel Gris Clair
30,5x30,5 cm / 12”x12”

Marvel Elegant Sable
30,5x30,5 cm / 12”x12”

Marvel Absolute Brown
30,5x30,5 cm / 12”x12”

COLOR-SHADING

Imperial White
V3 Slight Variation

Gris Clair, Elegant Sable, Royal Calacatta
V3 Moderate Variation

Absolute Brown
V3 Slight Variation
The Gold Vein decoration consists of four different patterns of golden veins contained in two boxes of two pieces each: Gold Vein 1 and Gold Vein 2.
**Available in all colors**

- Royal Calacatta
- Imperial White
- Gris Supreme
- Elegant Sable
- Absolute Brown

**Available in the following colors**

- Royal Calacatta
- Imperial White
- Gris Supreme
- Elegant Sable
- Gold Onyx

**Available in matte and polished finish**

- These parts are supplied to order

**NOTE ON POLISHED FINISH**

The glossy polished finish is suitable for residential or low-traffic commercial floors, where no anti-slip performance is required, and for walls. The polished glossy surface finish, surprisingly brilliant and bright, features slight irregularities typical of natural marble. The extraordinary brilliancy and the easy cleaning of the surface are the result of in-depth research aimed at guaranteeing its durability over time. If the product is in direct contact with the outdoors, provide devices for absorbing moisture and dirt to prevent scratches.
The permissible deviation, in % or mm, of the average thickness for each tile from the work size thickness (WS).

The maximum permissible deviation from centre curvature, in % or mm, related to diagonal calculated from the work sizes (WS).

The maximum permissible deviation from edge curvature, in % or mm, related to the corresponding work sizes (WS).

The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (WS).

The maximum permissible deviation from warpage, in % or mm, related to diagonal calculated from the work sizes (WS).

The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work sizes (WS).

Determination of slip resistance of pedestrian surfaces; it does not cover sports surfaces and road surfaces for vehicles (skid resistance).

The maximum permissible deviation from straightness of sides, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from straightness of sides, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from diagonal, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from 4 sides, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from the straightness of sides, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from diagonal, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from 4 sides, in % or mm, related to the corresponding work sizes (WS).

The minimum permissible deviation from the straightness of sides, in % or mm, related to the corresponding work sizes (WS).

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